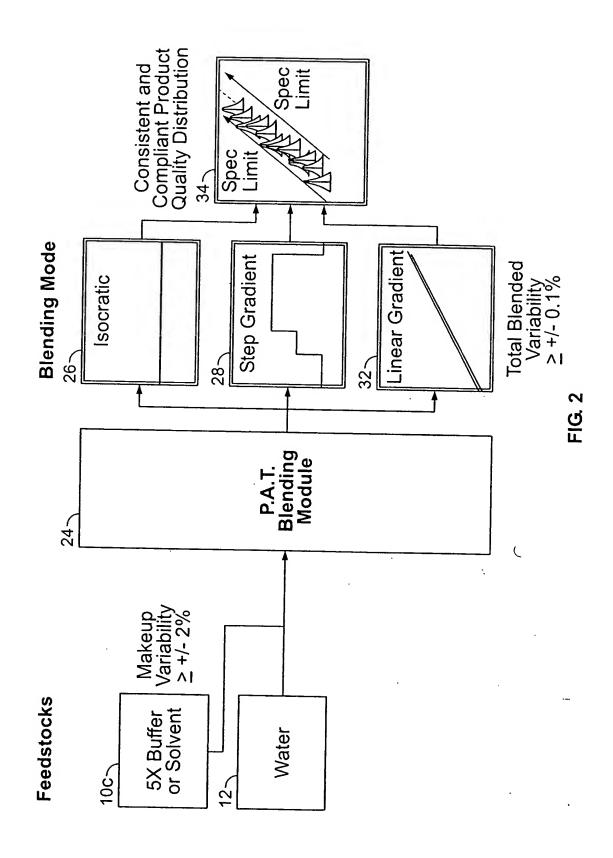
Spec FIG. 1 (Prior Art) quality distribution Variable and noncompliant product Not capable Process Unstable Spec Limit Current Popular Approach to Buffer or Solvent Blending > +/- 2% Variability Plus Additional +/- 3% to 5% variability from blending technology **Blending Mode** Popular Linear, Gradient Step Gradient > +/- 2% Variability > +/- 2% Variability socratic Prior Art Prior Art 18) 14 16~ Makeup Variability > +/- 2% Makeup Variability Makeup Variability > +/- 2% > +/- 2% Feedstocks or Solvent or Solvent 1X Buffer 2X Buffer or Solvent 5X Buffer Water 10a 10c) 10b~ 12



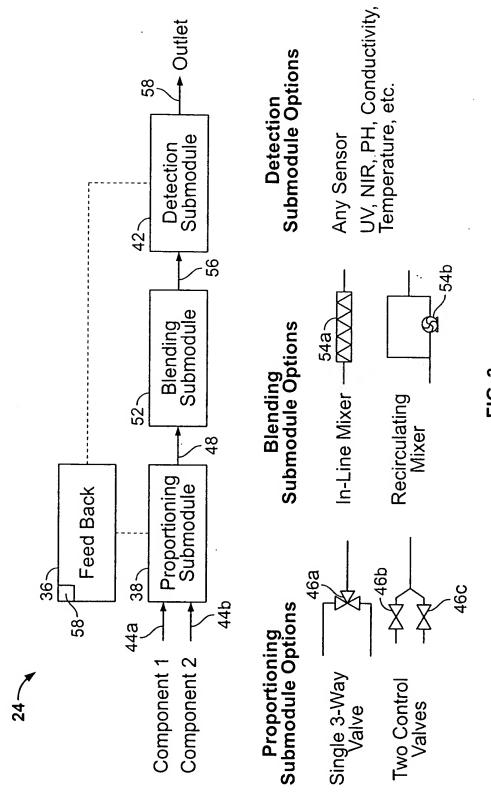
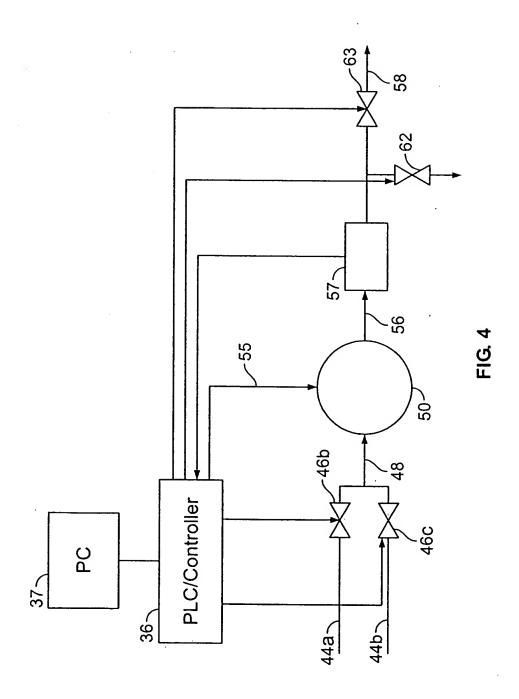


FIG. 3



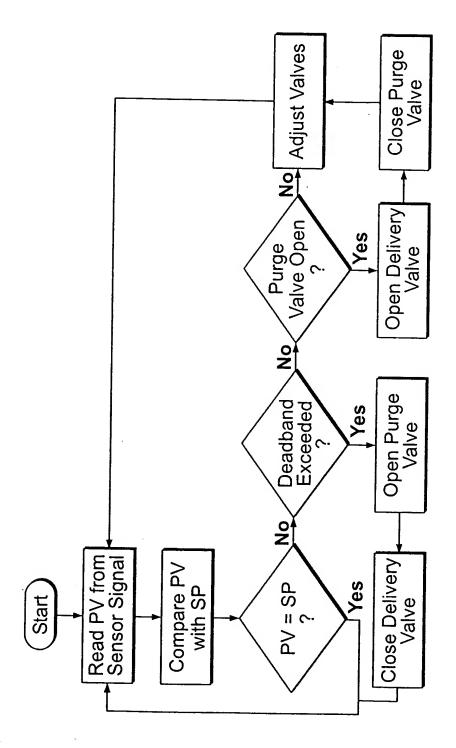


FIG. 5

